



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2649

Job Sheet 172153



Part No: D2649

Job Qty: 200 ea

Part Name: Cross Bolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B1 IPP F 02.03.26 Added turning on Cobra NG IPP Rev:G 10.05.11 added cleaning DD verified :EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea	2/17/18	2/17/18	0.00	0.00	Start Up Machining-1		DAS 23
100	Hardinge	200 pcs	2/17/18	2/17/18	0.00	2.56	Hardinge		9-89 18/3/18
120	QC	200 pcs	2/17/18	2/17/18	0.00	0.00	QC8		18/03/14
125	Skidtubes	200 pcs	2/19/18	2/19/18	0.00	1.08	Skidtubes-3		BE
130	Packaging	200 pcs	2/19/18	2/19/18	0.00	0.00	Packaging3-1		BE
140	QC21-SA	200 Ea	2/19/18	2/19/18	0.00	0.00	QC21		

Part Op 100 - Machine as per folio FA214 on cobra machine.
Descriptions: 125 - Clean spacers with Ultra Aluminum Cleaner
130 - ***STOCK IN SKIDTUBE CELL*** LOCATION :LG001

DAS
21
9-89

MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.375W.058	6061-T6 Round Tube .375 X.058W	56.6600 ft (.2833 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.375W.058	57	251	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	3.180Inches + 0.030 - 0.000	3.210 3.180		
2	Crossbolt Spacer	0.375Inches ± 0.010	0.385 0.365		
3	Crossbolt Spacer	0.025Inches + 0.005 - 0.000	0.030 0.025		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 2/13/18 10:29 AM Dart.Gagnon.Michelle

Container No: S050570



Part: D2649

Job No: 172153

Serial No/Batch: S050570

Revision:

Inspector: